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CNAS L6483



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Test Report

报告编号 Report No.: DNT241496C0919-5089

申请商 东莞领翔包装材料科技有限公司
Applicant: DongGuan Lingxiang Packaging Technology Materials Co.,Ltd
地 址 广东省东莞市鳌峙塘工业区基中路 9 号
Address: No.9.Aoshi Industry Zone,DongGuan City,GuangDong
样品名称 PE 复合 PE composite membrane
Product description:
样品接收日期 2024 年 07 月 01 日
Sample received date: Jul.01, 2024
样品测试日期 2024 年 07 月 01 日 至 2024 年 07 月 05 日
Sample testing period: Jul.01, 2024 to Jul.05, 2024
报告签发日期 2024 年 07 月 15 日
Report issued Date: Jul.15, 2024
测试结果 Test results: 请见下一页 Refer to next page

测 试 : 谭娅玲 谭娅玲

审 核 : 周文 周 文

批 准 : 彭文启 彭文启

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测试结果 Test results:

测试要求 Test Requirements	测试结论 Conclusion
食品接触用塑料材料及制品 GB 4806.7 - 2023 Food contact plastic material and articles GB 4806.7 - 2023	
- 4.2 感官要求 Sensory requirements	合格 PASS
- 4.3 理化指标 Physicochemical indexes	合格 PASS

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测试样品描述 Sample description:

序号 No.	描 述 Description	材质 Material
1	银色金属箔覆盖透明 PE 膜 sliver metal foil covered with transparent PE film	PE 塑料 PE plastic

备注 Note: 测试样品由客户指定.The test sample is specified by the customer.



测试结果 Test Results:

1.感官要求 Sensory requirements #

测试项目 Test Item(s)	指标要求 Requirements	测试结果 Results
		1
感官 Sensory	色泽正常, 无异臭、不洁物等 Normal color, no odor, unclean things, etc	符合 PASS
浸泡液 Soaking solution	无浑浊、沉淀、异臭等 感官性的劣变 No turbidity, precipitation, odor and sensory deterioration, etc	符合 PASS
结论 Conclusion(s)	--	合格 PASS

2.理化指标 Physicochemical indexes

总迁移 Total migration:

测试项目 Test Item(s)	测试条件 Test condition	指标 要求 Requirements	单位 Unit	检测方法 Test method	测试结果 Results
					1
4%乙酸 4%Acetic acid	70℃, 2 小时 70℃, 2hours	≤10	mg/dm ²	GB 31604.8-2021 第一部分 Part one	<2
95%乙醇 95%Ethyl alcohol	60℃, 2 小时 60℃, 2hours	≤10	mg/dm ²	GB 31604.8-2021 第一部分 Part one	<2
结论 Conclusion(s)	--	--	--	--	合格 PASS

高锰酸钾消耗量 Potassium permanganate consumption:

测试项目 Test Item(s)	测试条件 Test condition	指标 要求 Requirements	单位 Unit	检测方法 Test method	测试结果 Results
					1
高锰酸钾消耗量 Potassium permanganate consumption	水, 60℃, 2 小时 Water,60℃, 2hours	≤10	mg/kg	GB 31604.2-2016	<1.0
结论 Conclusion(s)	--	--	--	--	合格 PASS

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重金属 (以 Pb 计) Heavy metal(By lead):

测试项目 Test Item(s)	测试条件 Test condition	指标要求 Requirements	单位 Unit	检测方法 Test method	测试结果 Results
					1
重金属 (以 Pb 计) Heavy metal(By lead)	4%乙酸, 60℃, 2 小时 4%Acetic acid,60℃, 2hours	≤1	mg/kg	GB 31604.9-2016 第一法 the first method	<1
结论 Conclusion(s)	--	--	--	--	合格 PASS

脱色试验 Decolorization test #△:

测试项目 Test Item(s)	指标要求 Requirements	检测方法 Test method	测试结果 Results
			1
浸泡液 Soaking solution	阴性 negative	GB 31604.7-2023	阴性 negative
擦拭 (植物油) wipe(Vegetable oil)			阴性 negative
擦拭 (无水乙醇) wipe(Ethyl alcohol)			阴性 negative
结论 Conclusion(s)	--	--	合格 PASS

注释 Note:

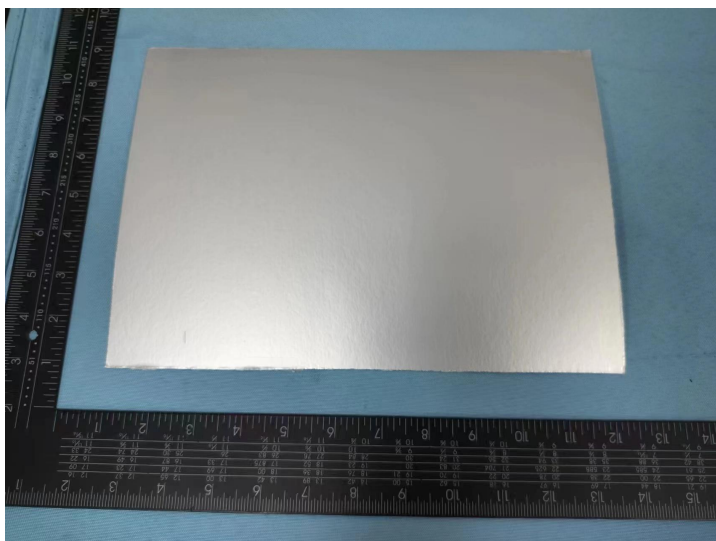
- 1.mg/dm² = 毫克每平方米 Milligrams per square decimeter
2.mg/kg = 毫克每千克 Milligrams per kilogram
3.“阴性”表示擦拭脱色或浸泡液着色的结果为 5 级、4-5 级或 4.5 级。
"Negative" indicates a wipe decolorization or immersion solution coloring result of grade 5, 4-5, or 4.5.

备注 Note:

1. #不在 CMA 认可范围内。# indicates the items were not accredited by CMA.
2. △不在认可范围内。△ indicates the items were not accredited by CNAS .



样品照片 Photo documentation



报告结束

*** End of Report ***

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